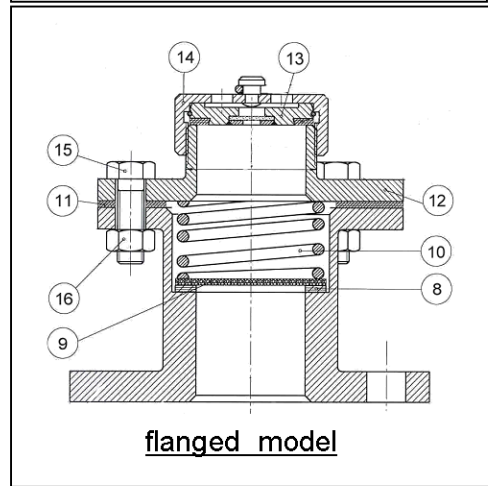
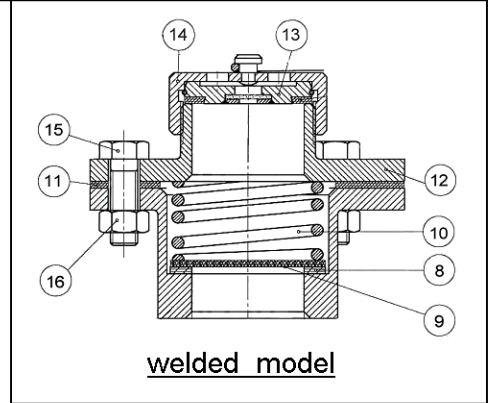
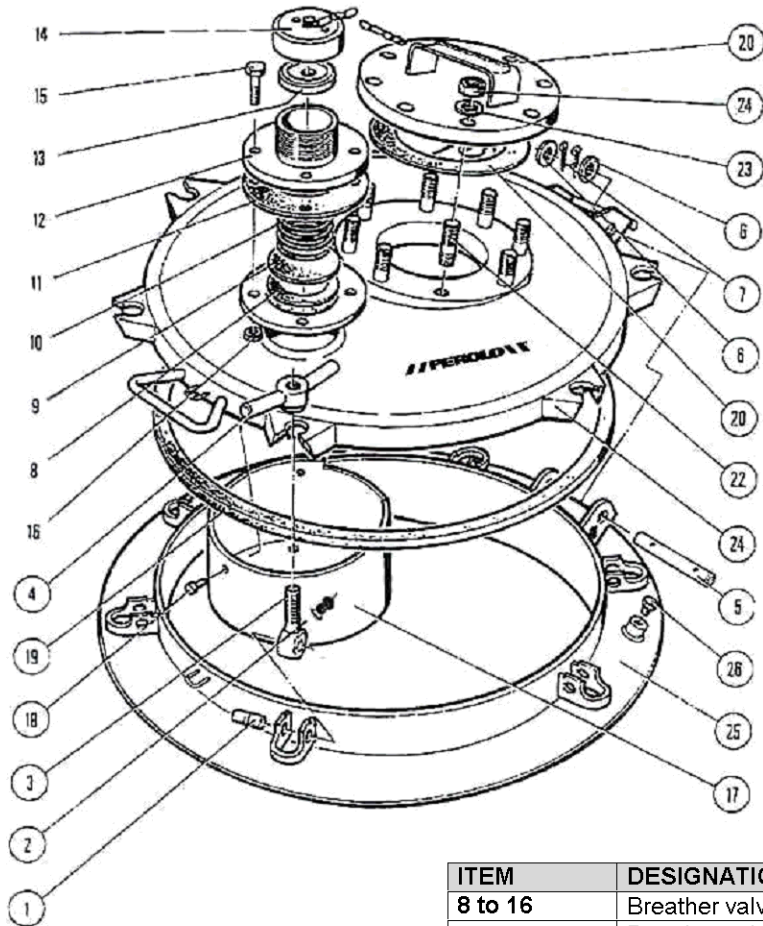


20" "MULTIDO"TM manlid special for transport of hydrogen peroxide

Maintenance sheet



ITEM	DESIGNATION	CODE
8 to 16	Breather valve (flanged model))	12.93.11.50.00
	Breather valve (welded model)	12.93.11.40.00

Sintered discs dismantling and re-assembly (pos.13 and 9)

- Unscrew the cap (pos.14)
- Remove the screws and bolts (pos.15 & 16) with 18 spanner
- Clean each part and discs (pos 9 &13) as indicated below
- Check seals are clean (pos.11 & 8) and without defect, replace them by new ones if necessary
- Re-assemble respecting each step
- Screw pos (15 & 16) with a torque of 4 m.daN

ROUTINE

The simplest cleaning process consist of reverse flushing with a clean fluid. This process is satisfactory whenever all the particles are retained on the filter surface. Final cleaning may be accomplished with ultrasonic process.

PORAL STAINLESS STEEL type AISI 316 L

Stainless steel PORAL type AISI 316L may be cleaned by organic solvents by calcining in air at 450°C max for one hour, or by strong acid and base, E.G. 20% nitric acid at temperatures up to 50° C for 30-120 minutes, 50% solution of caustic soda at temperatures up to 50°C.

After cleaning using the methods, the material should be thoroughly rinsed and flushed through with a clean, neutral liquid and, finally dried.