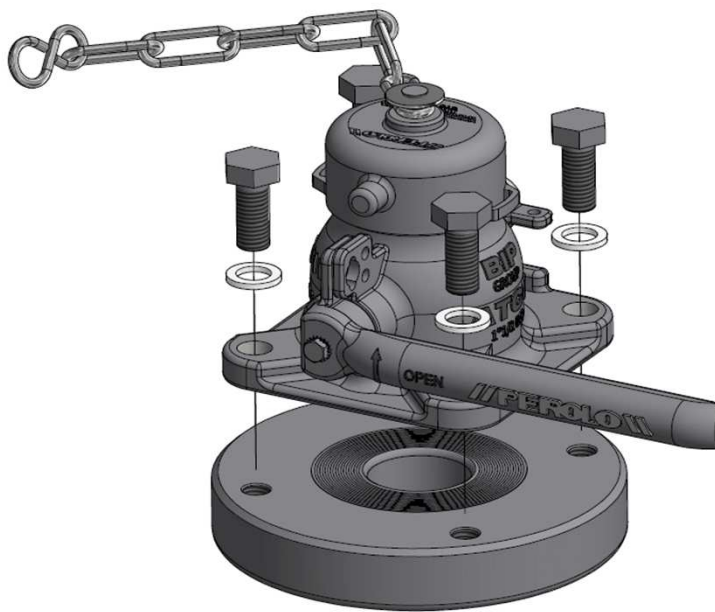


INSTALLATION

1. check Inlet (tank side) flange is clean, free from dirt and grit.
2. Screw the studs into the weldin flange, lubricate with PTFE added grease before installing the studs
3. Install the valve on the flange, secure with washer and nuts (refer to PWAGEN001 fort bolt tightening sequence)
4. Tighten the nuts torque : 30 N.m +/- 5
5. Open and close the valve 3 times to check the operational torque.

**if a piping system linked to the tank is installed on the process side of the valve, we recommend to have a flexible hose in-between the valve and the piping system to avoid any additional stress on the fastening studs**



NO GASKET

ITEM	DESCRIPTION	SPECIFICATION	PART N°
2	ND32 ATCO Ball Valve	ND32 Ball Valve 4 x Ø11 x 103.5 PCD	AD3X7T21CS21
3	Screw Kit	4 x M10-25 screws, 4 x grower washers	12 91 99 00 00
1	Weld-in Flange	int Ø32mm, ext Ø127mm, thickness 22mm 4 x M10 x 103.5 PCD 316L Stainless Steel	11 90 20 00 00

