

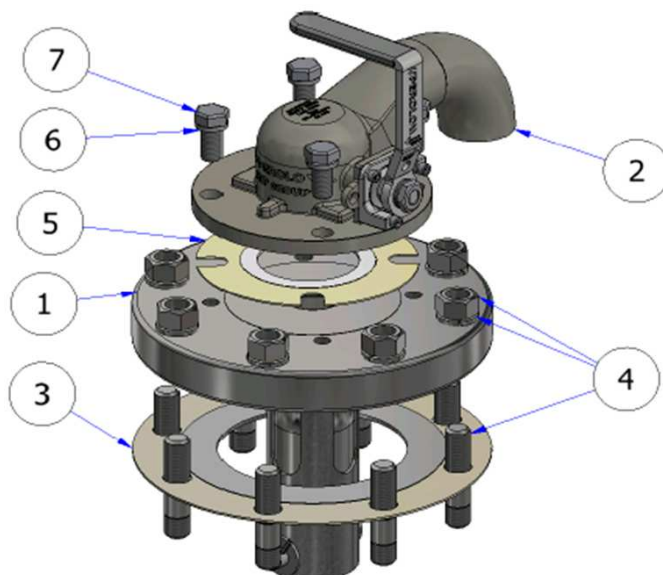
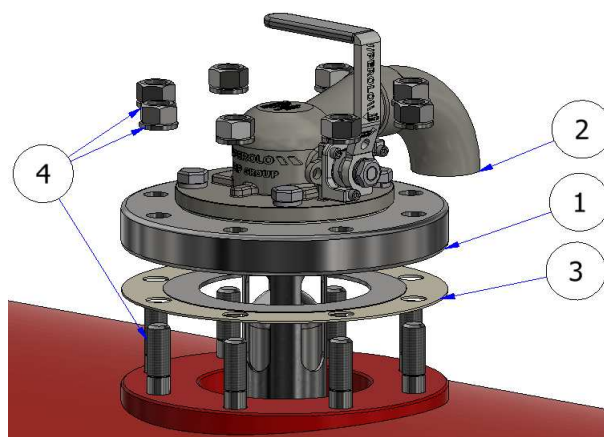
INSTALLATION

To assemble the Venting and Overturn Protection Device with the Atco on the Tank Flange:

1. Insert the gasket (3) between the Overturn Protection Device (1) and the Tank Flange.
2. Mount the Overturning device on the tank flange and screw it with the studs kit (4).

The required tightening torque is 100 N.m +/- 5

The venting and overturn protection device flange should be in contact with tank flange when tightened.



| ITEM | DESCRIPTION | SPECIFICATION | PART N° |
|------|-----------------|--|----------------|
| 7 | Screw | 4 Screw M16 stainless steel | 70 13 02 37 65 |
| 6 | Washer | 4 Washers M16 stainless steel | 70 13 26 37 02 |
| 5 | Gasket | Flat gasket PTFE/CNAF 4 x slots Ø18 x PCD145 | 12 92 04 00 00 |
| 4 | Stud kit | 8xNut M20; 8xStuds bm20-70; 8xWasher W20 Stainless Steel | 19 15 01 00 05 |
| 3 | Gasket | Flat gasket PTFE/CNAF 8xØ22xPCD240 | 19 15 01 12 01 |
| 2 | Atco Ball Valve | Atco 2"/3" lateral outlet with venting tube | AKN5X6T13P |
| 1 | Venting device | venting and overturn protection device DN150 / DN50 | 19 15 01 00 00 |